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(21) International Application Number: PCT/NL93/00167 (22) International Filing Date: 5 August 1993 (05.08.93) (30) Priority data: P-004539 7 August 1992 (07.08.92) ID (71) Applicant (for all designated States except US): HYDRO AGRI SLUISKIL B.V. [NL/NL]; Industrieweg 10, NL-4541 HJ Sluiskil (NL). (72) Inventors; and (75) Inventors/Applicants (for US only): KAYAERT, André, Firmin [BE/BE]; Wijnlaan 1, B-1900 Overijse (BE). ANTONUS, Roger, Alfons, Camille [BE/BE]; Wespelaarsebaan 204, B-2980 Boortmerbeek (BE). (74) Agent: SMULDERS, Th., A., H., J.; Vereenigde Octrooibureaux, Nieuwe Parklaan 97, NL-The Hague (NL).		(81) Designated States: AU, BG, BY, CA, JP, KR, KZ, NZ, PL, RO, RU, UA, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(54) Title: PROCESS FOR THE PRODUCTION OF UREA GRANULES (57) Abstract The invention is directed to a process for the production of urea granules from a melt or solution of urea by spraying the urea melt or solution, which also contains as granulation additive formaldehyde, methylolureum, urea-formaldehyde precondensates, or hexamethylenetetramine, in the form of very fine droplets into a fluidized bed of urea particles, in which process the granulation additive is added prior to the granulation at such a stage, that the mixture of the said granulation additive and the urea melt or solution has a contact time of at least 20 s, but not more than 20 min.		

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Title: Process for the production of urea granules

For the production of urea granules various methods are known. In the past prilling was the predominant method, wherein a substantially anhydrous urea melt (having a water content of no more than 0.1 to 0.3% by weight) is sprayed
5 from the top of a prilling column in a rising stream of air of ambient temperature in which the droplets solidify to form so-called prills. These prills have a relatively small maximum diameter and are mechanically rather weak.

Urea granules having larger dimensions and better
10 mechanical properties are presently being produced by the granulation of a substantially anhydrous urea melt or of an aqueous urea solution in a fluidized bed, for example as described in US patent specification 4,219,589. In the process described therein, an aqueous urea solution having a
15 urea concentration of 70 - 99.9 % by weight, preferably 85 - 96 % by weight, is sprayed in the form of very fine droplets having an average diameter of 20 - 120 μ m into a fluidized bed of urea particles at a temperature at which the water evaporates from the solution sprayed onto the particles, and
20 urea solidifies on the particles to form granules having a desired size which may be 2.5 mm and more. As in this process rather large amounts of fly dust are formed, especially if the urea solution used as the starting material contains more than 5% by weight of water, in
25 particular more than 10 % by weight of water, preferably a crystallization retarder or granulation additive for the urea, in particular a water-soluble addition or condensation product of formaldehyde and urea, is added to the urea solution, whereby the formation of fly dust is considerably
30 lower, or even suppressed. The result of the presence of the granulation additive is that the granules remain plastic as they are being formed, so that owing to rolling and/or impacts during the formation mechanically strong, smooth and round granules may be formed.

The resulting granules have a high crushing strength, a high impact resistance, and little tendency of forming fly dust through abrasion, and moreover do not cake together, not even upon prolonged storage; although urea exhibits a strong natural tendency of caking together.

Although the process of the cited US patent specification formed a large step forward in the properties of the urea granules, further improvement was still found to be necessary, especially with respect to the amount of fly dust of the final product and the dust formation during granulation.

The object of the present invention is to provide a process for the production of urea granules by a granulation technique, preferably as described in US patent specification No. 4.219,589, wherein the amount of dust formed during granulation is reduced, as well as the amount of fly dust of the end product.

The invention is directed to a process for the production of urea granules from a melt or solution of urea by spraying the urea melt or solution, which also contains as granulation additive formaldehyde, methyloleureum, formurea, or hexamethyleentetramine, in the form of very fine droplets into a fluidized bed or urea particles in which process the granulation additive is added prior to the granulation at such a stage, that the mixture of the said granulation additive and the urea melt or solution has a contact time of at least 20 s, but not more than 20 min.

Surprisingly it has been found that by adding the granulation additive at such a stage that the mixture of granulation additive and urea has a specified residence time, an improved process and an improved product are obtained.

More specifically the process is much more economic due to the reduced amount of dust in the granulation. This reduces the amount of liquid to be used for washing the gas

from the granulator, and consequently the amount of steam for evaporating the water from said urea solution.

Also, the dust from abrasion of the end product is reduced considerably, which is an important advantage for further material handling.

The optimum value for the contact time depends on various factors, such as the water content of the urea melt or solution, the temperature, the amount of granulation additive and the chemical formulation of the additive.

More in particular it is observed that with shorter contact times the effect of reduced dust formation and fly dust is not obtained. With residence times longer than 20 min the amounts of biuret and triuret tend to become prohibitively high.

Preferably the contact time is between 25 s and 20 min, as within this range the optimum results are obtained.

Preferred granulation additives are formaldehyde and water-soluble addition and/or condensation products of formaldehyde and urea. The production of water-soluble addition products of formaldehyde and urea is known, for example, from US patent 3,067,177 and the production of water-soluble condensation products of formaldehyde and urea is disclosed in US patent 3,112,343. It is also possible to use addition products of formaldehyde and urea produced in the first place in an alkaline medium and then condensed in an acid medium to form thin-liquid to syrupy liquids, such as the liquid adhesives used in the chipboard industry.

The process of the present invention can be applied in a conventional urea production and granulation unit, for example such as described in US patent specification No. 4,219,859.

In the operation of the process of the invention a synthesis solution of urea is obtained from a urea plant, which synthesis solution, optionally after concentration to the required water content, is mixed with the granulation additive, preferably in an amount of 0,3 to 0.8 wt.%,

calculated as formaldehyde, based upon the weight of the final granules.

This mixing can be done at any stage of the process, provided care is taken that the required contact time is provided. If necessary it is possible to include a separate, buffer vessel after a mixing device and prior to the fluidized bed. Alternatively the granulation additive can be added prior to the evaporation of water from the urea solution, provided that care is taken to remain within the ranges of the contact time.

It has further been found that with the process of the present invention results a build-up of the granules which proceeds flawlessly, whereby also the formation of fly dust is prevented, while in addition the resulting urea granules have a very high crushing strength and a very high apparent specific density. A further feature is that the urea granules produced according to the invention do not cake together, not even upon prolonged storage.

Preferably the additive is used in a quantity corresponding to 0.3 - 0.8 % by weight of formaldehyde, calculated on the final product. If desired, higher ratios may be used, but this does not offer any particular advantages. The additive may be added in any suitable form, but preferably as a concentrated aqueous solutions, whereby the concentration ranges from 30 to 85 wt. %.

Preferably, after their formation the granules are cooled to a temperature compatible with the ambient air conditions, e.g. to about 40-45°C for tropical or to about 30°C for moderate climatic conditions, for example by means of a stream of air, the moisture content of which has preferably been reduced to such an extent that during the cooling process the granules do not absorb moisture from the cool air.

The urea granules produced in accordance with the present invention can advantageously be used in combination with superphosphate and triple superphosphate. In addition

other components can be combined therewith, such as a potassium fertilizer (usually KCl).

The granulation of urea can be carried out by spraying an aqueous solution on to fluidized urea nuclei, said
5 solution having urea concentration of 70-99.9% by weight. The use of a solution having a urea concentration of 85-96% by weight is preferred.

The urea solution is sprayed with a gas, such as air. Preferably the solution is sprayed within the fluidized bed
10 of urea nuclei, as spraying on to the bed involves the risk of the sprayed droplets being entrained by the fluidization air issuing from the bed. The pressure of the spraying air is preferably 118-392 kPa (1.2-4 ata). This pressure has a highly important effect on the size of the sprayed droplets.
15 The higher the pressure, the smaller are the sprayed droplets. The mean drop diameter is preferably between 25 and 250 μm .

The size of the urea nuclei supplied to the fluidized bed in which the granulation takes place generally ranges
20 between 0.2 and 3 mm, but may be larger when larger urea granules are to be made.

The temperature of the fluidized bed of urea nuclei generally range between 70° and 115°C, preferably between 80° and 110°C. Within these limits. the temperature may be
25 lower according as the urea concentration the solution sprayed on to the nuclei is higher. The temperature of the fluidized bed can be controlled by a suitable selection of the temperature of the fluidization air and of the concentration of the urea solution being sprayed.

30 The urea solution is sprayed over the urea nuclei in the form of very fine droplets. Under the influence of the temperature prevailing in the fluidized bed, the water is evaporated from the solution and the urea crystallizes on the surface of the urea nucleus. Owing to the small size of
35 the droplet these will generally be able to cover a portion of the surface of the individual urea nuclei only. It is

thus prevented that an onion-like structure of the granules if formed, in which the nucleus is coated in succession with essentially superimposed layers. As a consequence, the granules according to the present invention do not exhibit the stresses inherent in an onion-like structure. It is considered that the excellent mechanical properties of the urea granules according to this invention are due to the absence of these stresses. A further advantage of the minute drop size of the sprayed urea solution is that the water can be fully evaporated from it in a short time.

The product produced by the process according to the present invention contains only small quantities of free NH_3 , CO_2 , moisture and biuret and has such mechanical properties that it is suitable for pneumatic transportation, and remains free flowing even after prolonged storage. A particular advantage of the process according to the invention is that the formation of biuret during the granulation is prevented almost entirely. Thus by spraying a urea solution having a urea content of for example, 75-85% by weight and a biuret content of less than 0.1%, urea granules with a biuret content of less than 0.1% can be obtained.

The urea granules produced by the process of this invention are highly suitable for being coated with, for example, sulphur, to form slow-release granules, as, owing to their excellent sphericity and their closed surface, the required amount of coating material is minimized.

The process according to the present invention can be carried out in any type of fluid-bed granulator. One example of suitable apparatus is diagrammatically shown in the accompanying drawing, which shows a granulator 1 divided into a plurality of compartments 2, 3 and 4 for the granulation, and subsequent compartments 5 and 6 for the subsequent cooling and drying of the urea granules. Granulator 1 comprises a grid 7, which supports the fluidized bed and transmits the air of fluidization,

optionally preheated in one or more heaters not shown and supplied through conduit 8. The space below the grid can be divided in the same way as the space above it, into compartments, in which case the air of fluidization is supplied to each of these compartments. Granulator 1 is further provided at the bottom with pneumatic sprayer systems 9, 10 and 11, which extend to a level above grid 7. It is also possible to use two or more sprayer systems in each compartment. Through these sprayers, the urea solution supplied through conduit 13, to which a granulation additive has been added, is sprayed with the atomization air supplied through conduit 14 into the granulation compartments 2, 3 and 4. The urea solution is introduced into buffer vessel 13^c via line 13^a. At the same time the granulation additive is introduced in the buffer vessel via line 13^b. The dimensions of the buffer vessel are such that a sufficient contact time is guaranteed. The fluidized bed is constituted by urea nuclei. For the subsequent conditioning, cooling and optional drying of the granules in compartments 5 and 6, granulator 1 is equipped with a conduit 16 for supplying air.

For the removal of air and possibly entrained dust particles, granulator 1 has discharge conduits 17 and 18, which are connected to a scrubber 19, in which the air is washed with a dilute urea solution to remove fine dust and possibly remaining very small granules. In order that a high washing efficiency may be achieved, water may be sprayed into the air through a sprayer 23. The air stripped of dust can escape through discharge conduit 24, and the dilute urea solution formed is discharged through conduit 25.

Granulator 1 further comprises a bottom outlet 26 for urea granules, terminating over a vibratory chute 27, whence the granules are transported to a screening device 28, in which they are separated into a number of fractions, namely into an undersize fraction, a fraction having the desired sizes, and an oversize fraction. The fraction having the

desired sizes is optionally passed through a cooler 29 to a storage site, where further separation into fractions for different purposes can be effected. If desired, the cooler may be arranged upstream of the sieving device. The fraction of oversize granules separated in sieving device 28 is transported to a crusher 30 in which this fraction is crushed to the required size to serve as fresh nuclei. The undersize fraction separated in sieving device 28 is passed through conduit 32 to conduit 31, together with the fraction from crusher 30 to be returned to the granulator 1.

The quantity of urea granules removed from the system to the storage is replaced by fresh urea nuclei from the crusher.

The size of the product granules depends on a number of factors, such as the number of urea nuclei in the fluidized bed, the size of these nuclei, the quantity of urea solution sprayed per unit of time, and the residence time of the nuclei in the bed. Thus, for example, larger product granules will be obtained, if the number of nuclei in the fluidized bed is reduced and the residence time is prolonged. In order that a predetermined particle size distribution of the product may be maintained, it is necessary for the bed contents to be kept as constant as possible also regards both the particle size distribution and the number of nuclei. This can be achieved by ensuring that the quantity by weight of the urea nuclei, with the correct particle size distribution, to be added to the fluidized bed is at all times in agreement with the quantity by weight of the product granules removed from the bed.

If, through one cause or another, deviations in the desired product sizes occur during the granulation process, these deviations will be automatically corrected in the above-described embodiment of the process: if the product becomes too coarse, a larger oversize fraction will be separated in sieving device 28, the load of crusher 30 will be increased, and a larger number of nuclei will be supplied

through line 31 to the fluidized bed in granulator 1, whereby the average diameter of the granules is reduced. The operation of crusher 30 should be properly controlled: if the broken product is too fine, too much dust is supplied to the fluidized bed, where it is either entrained by the fluidization gas, or causes agglomeration; if the broken product is too coarse, too few nuclei are supplied to the fluidized bed.

The invention is illustrated in and by the following examples.

EXAMPLES

In an installation as described in the figure 1700 t/d urea was granulated. To the urea a granulation additive based on a urea/formaldehyde condensate was added in an amount corresponding to 0.50 wt.% of CH_2O , calculated on the final product. The contact time of the granulation additive and the urea melt was varied. In the table the results of the various experiments is reported.

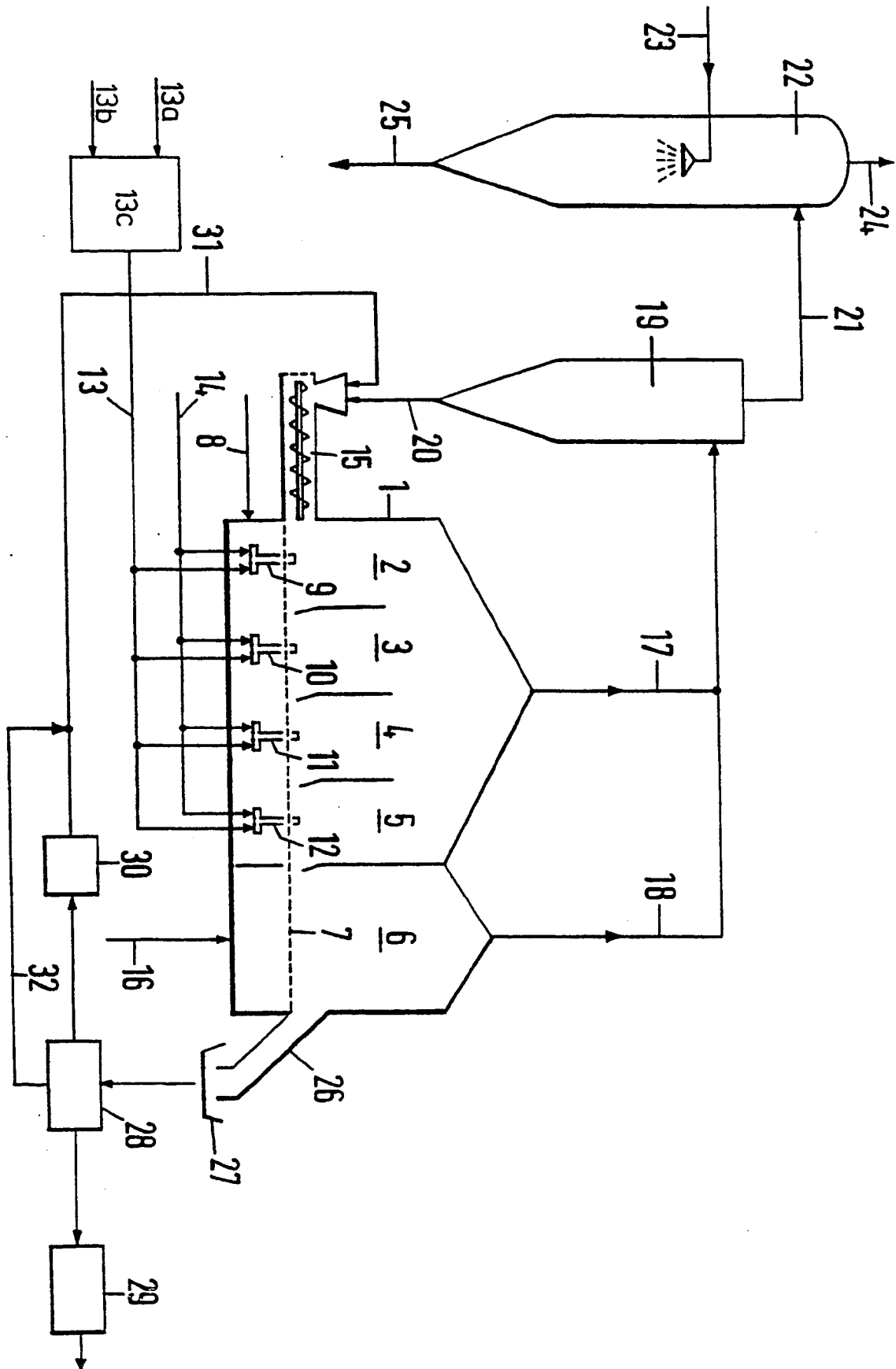
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Table

	1	2	3	4	5	6	7	8	
5	Contacttime								
	(s)	10	10	30	30	600	600	30	30
10	crushingstrength	2.6	2.5	2.3	2.7	2.6	2.3	2.8	2.5
	(diam. 2.5;kg)								
	Density	1.232	1.232	1.245	1.247	1.246	1.239	1.247	1.24
	(kg/m ³)								
	Abrasion	8.0	5.1	3.5	3.0	1.3	2.0	4.3	3.0
	(Dust;g/kg)								

CLAIMS

1. Process for the production of urea granules from a melt or solution of urea by spraying the urea melt or solution, which also contains as granulation additive formaldehyde, methylolureum, urea-formaldehyde
5 precondensates, or hexamethyleentetramine, in the form of very fine droplets into a fluidized bed of urea particles, in which process the granulation additive is added prior to the granulation at such a stage, that the mixture of the said granulation additive and the urea melt or solution has
10 a contact time of at least 20 s, but not more than 20 min.
2. Process according to claim 1, wherein the said contact time is between 25 s and 15 min.
3. Process of claims 1 or 2, wherein the amount of granulation additive is between 0.3 and 0.8 wt.% calculated
15 as formaldehyde based upon the weight of the urea granules.
4. Process according to claim 1-3, wherein the required contact time is provided by the presence of a buffer vessel between the mixing unit and the fluidized bed.
5. Process according to claim 1-4, wherein the required
20 contact time is provided by adding the granulation additive to an urea solution prior to the evaporation of water therefrom to provide the melt or solution to be granulated.
6. Process according to claim 1-5, wherein the size of the very fine droplets is between 25 and 250 μm .



INTERNATIONAL SEARCH REPORT

International application No.

PCT/NL 93/00167

A. CLASSIFICATION OF SUBJECT MATTER

IPC5: B01J 2/16, C05C 9/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC5: B01J, C05C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	Orbit Search Service, File WPAT, Accession number 83-849239/51, IVAN CHEM TECHN INS, SU-998446-A, 83.02.23 (8351)	1-3
A	US, A, 4219589 (ANTON NIKS ET AL), 26 August 1980 (26.08.80), column 6, line 38 - column 7, line 1, figure 1	1-6
A	EP, A1, 0212714 (STAMICARBON B.V.), 4 March 1987 (04.03.87), column 5, line 33 - column 6, line 6	1-6

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents

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Z document member of the same patent family

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INTERNATIONAL SEARCH REPORT

Information on patent family members

SA 979

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